

NYPOL S3 2260 NTLA010 NB340



Bio-based Polyamide 5.6

General Considerations

Resin ·>PA<

Addtive • Lubrificated • Heat Stabilized

Processing • Injection Molding

Color · Natural

Physical	Value	Unit	Method
Density / Specific Gravity	1,14	g/cm³	ASTM D 792

Mechanical	Value	Unit	Method
Yield Stress	65	MPa	ISO 527-1-2
Yield Strain	5,0	%	ISO 527-1-2
Flexural Strength	130	MPa	ISO 178
Flexural Modulus	2800	MPa	ISO 178
Izod Notched Impact Strength		kJ/m²	ISO 180/1A
23°C	5.0		

Flammability	Value	Unit	Method
Glow Wire @ 2,0 mm	960	°C	IEC 60695-2-1

Process		Unit	Method
Molding Process Temperature	240 to 250	°C	
Mold Temperature	40 to 90	°C	
Drying	80/4	°C/Hours	

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