

NYPOL S3 1273 NTLA010 NB339

Product Description

Bio-based Polyamide 5.6

General Considerations

Resin	· >PA<
Additive	· Lubricated
Processing	· Injection Molding
Color	· Natural

Physical	Value	Unit	Method
Density / Specific Gravity	1,14	g/cm ³	ASTM D 792

Mechanical	Value	Unit	Method
Yield Stress	70	MPa	ISO 527-1-2
Yield Strain	5,0	%	ISO 527-1-2
Flexural Strength	110	MPa	ISO 178
Flexural Modulus	2500	MPa	ISO 178
Izod Notched Impact Strength 23°C	4,0	kJ/m ²	ISO 180/1A

Flammability	Value	Unit	Method
Glow Wire @ 2,0 mm	960	°C	IEC 60695-2-1

Process		Unit	Method
Molding Process Temperature	240 to 250	°C	--
Mold Temperature	40 to 90	°C	--
Drying	80/4	°C/Hours	--

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