

**Product Description**

ABS/PC Blend

**General Considerations**

Resin ID (ISO 1043)	• ABS+PC
Processing	• Injection Molding
Color	• Natural

- The information below is for informational purposes only and should not be adopted as specification limits.

Physical	Value	Unit	Method
Density / Specific Gravity	1,14	g/cm³	ASTM D 792

Mechanical	Value	Unit	Method
Tensile Stress at Break	50	MPa	ISO 527-1-2
Tensile Strain at Break	25	%	ISO 527-1-2
Flexural Strength	82	MPa	ISO 178
Flexural Modulus	2090	MPa	ISO 178
Izod Notched Impact Strength 23°C	28	kJ/m²	ISO 180/A

Process	Value	Unit	Method
Molding Process Temperature	230 to 260	°C	--
Mold Temperature	80 to 100	°C	--
Drying	80/4	°C/Hours	--

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