

**Product Description**

Heat Stabilized, Impact Modified, Polyamide 66

**General Considerations**

Resin ID (ISO 1043)	• PA66	
Processing	• Injection Molding	
Additive	• Impact Modifier	• Heat Stabilizer
Color	• Black	

**- The information below is for information purposes only and should not be adopted as specification limits.**

Physical	Value	Unit	Method
Density	1,12	g/cm <sup>3</sup>	ASTM D 792/A

Mechanical	Value	Unit	Method
Yield Stress	73	MPa	ISO 527-1-2
Yield Strain	7	%	ISO 527-1-2
Flexural Strength	102	MPa	ISO 178
Flexural Modulus	2492	MPa	ISO 178
Notched Izod Impact 23°C	7,5	kJ/m <sup>2</sup>	ISO 180/1A

Thermal	Value	Unit	Method
Melting Point	262	°C	ISO 3146/A

Process	Value	Unit	Method
Molding Process Temperature	270 to 290	°C	--
Mold Temperature	80 to 90	°C	--
Drying	90/4	°C/Hours	--

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